YY-04B Block Cut-Off Machine
(Cross Type)
泡棉裁断机 (左右式)

<table>
<thead>
<tr>
<th>TECHNICAL SPECIFICATION</th>
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<tbody>
<tr>
<td>Cutting Style: Cross Type</td>
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<tr>
<td>Machine Dimension: L 6m × W 3.3m × H 3m</td>
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<tr>
<td>Bun Dimension: W 2.3m × H 1.25m</td>
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</tbody>
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特性:
- 全自动泡棉裁断机是用于切割聚氨酯海绵块，将其放置固化后，存储仓库
- 泡棉裁断设备与连续式自动生成发泡机械配套使用，安装在发泡流水线后面。在切割过程中切割速度与发泡流水线同步进行的，设置海棉块长度后，泡棉裁断机自动裁切所设置尺寸

Feature:
- The fully automatic travelling block cutting machine (YY-04B) is used to cut flexible PU foam blocks into length behind the foaming line
- The machine being equipment with oscillating knives is a self-contained unit and can, therefore, be installes behind any foaming line. During the cutting procedure the cutting unit is in synchronous run with the foaming line. A separate impulse transmitter guarantees for synchronization and linear measuring. As soon as the required block length is achieved, the oscillating knives move in transverse position to the foaming direction and the equired block length is cut

- 刀带轮电机：使用3HP
- 输送带电机：使用2HP，附有减速机×2台
- 裁切行走电机：使用5HP，附有减速机×1台
- 裁切左右电机：使用2HP，附有减速机
- 电控制操作机(人机界面)：1只

- Work ability: Cutting foam block 2.3m × 1.25m(W × H)
- Blade wheel: 3HP × 1
- FW & BW: 5HP × 1
- Right & Left: 2HP × 1
- Conveyor 2HP × 2, with Reducer
- Control panel